

DSPR1397 - DS High tack acrylic PET tape with pink PP liner

Description	This double sided tape consists of a polyester carrier and a solvent based modified acrylic adhesive.	
Product properties	It has a very good resistance against UV light, temperatures, chemicals, solvents and humidity. Its high shear resistant adhesive is highly durable on metal, varnish and high-energy surfaces. It has a good adhesive durability when attached to low-energy surfaces, and because of its high adhesive mass, it is appropriate for rough or structured surfaces.	
Specifications	Fulfills European directive 2002/95/EC (RoHS) Is IMDS registered Is Rohs complient	
Applications	It is used for the secure attachment of truck and car mirrors in plastic housings and as an adhesive medium for trims, covers and cable trunks. It is used for the extension and splicing of paper, textiles, plastic and metal films, where high shear strength and adhesion is required.	
Storage and ageing	2 year shelf life whilst stored in ambient room temperatures. Keep out of direct sunlight.	
Applying tips	All substrates should be clean and contamination free, a solvent such as Isopropyl-Alcohol is recommended for cleaning purposes, and the tape should be applied with pressure.	

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An Illinois Tool Works Company



TECHNICAL DATA

Carrier	PET/film	
Adhesive	Acrylic modified	
Colour	Transparent	
Liner	PP film silicone coated	
Weather resistant	Yes	
UV resistant	Yes	
Ageing resistant	Yes	
Thickness Carrier	0,012 mm	0,472 Mils
Thickness Total	0,21 mm	8,27 Mils
Tack loop	• • • • • •	
Adhesion on stainless steel	35 N/25mm	7,99 Lbs/inch
Adhesion on PE	15 N/25mm	3,43 Lbs/inch
Static shear 23°C	2 kg/625mm²	4,55 Lb/inch ²
Static shear 70°C	1 kg/625mm²	2,28 Lb/inch ²
Temperature performance (short time)	180 °C	356 °F
Service temperature	Between -40 and 160 °C	Between -40 and 320 °F
Application temperature	Minimum 15 °C	Minimum 59 °F

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