

TECHNICAL BULLETIN

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Three Bond 2706 **Non-Freon Type Cleaner**

Product Outline

Three Bond 2706 is a mixture of several non-toxic solvents with high cleaning properties. It is very effective on grease, dirt, oil, uncured adhesive products, metal residues etc. and can also provide a clean surface for bonding. Surfaces are cleaned without leaving a residue and can be used on metal parts as well as plastics and composites. Product is non-conductive and is applicable for electrical and mechanical parts, although is not designed for cleaning PCB's..

Features

- Non-Freon, non-chlorine product
- Fast evaporation speed
- Easy spray application
- High pressure propellant penetrates and cleans more effectively
- Low odour

Typical Properties

Properties	Value
Appearance	Transparent liquid
Specific gravity	0.7
Viscosity	0.78 mPas
Drying time	30 secs

Performance

Prop	Properties		Result		
Cleana	bility ×1	Grease ✓ Brake fluid ✓ Gear Oil ✓			
Compatibility ×2	Polypropylene	+ 0.2 %			
	Nylon	+ 0.0 %			
	Polyethylene	+ 0.1 %			
	NR	+ 9.8 %			
	NBR	+ 1.9 %			
	SBR	+ 9.9 %			
	CR	+ 4.4 %			

^{*1: 1}ml of oil was dripped into TB2706 at 25°C. Result indicates complete solubility.

Data given here were compiled to the best of our knowledge and are based on experiments and tests of our Company. We cannot guarantee the results obtained through the use of our products, and all products are sold and samples given without any warranty, expressed or implied, of fitness for any particular purpose or otherwise and upon condition that the user shall make his own tests to determine the suitability of the product for his purpose.

^{*2 :} Sample dipped at 25°C, 60% RH for 30 minutes. After drying for 5 minutes samples were weighed and percentage weight change recorded.



PPO	Δ	ABS	0
Acryl	0	Vinyl chloride	0
Polycarbonate	0	Phenol	0
Nylon	0	Polystryrene	×
Melamine glass	0	Polypropylene	0
Polyacetal	0	Urethane	0
Epoxy glass	0	Polyethylene	0

Visual inspection after immersion for 30 minutes

O No change

 \triangle Slight change

X Changed colour

Directions for Use

- Shake can well before use.
- Spray contaminated area with TB2706.
- For heavy contamination wipe surfaces clean with a cloth whilst TB2706 is still wet.
- If necessary re-apply and allow to fully evaporate before applying adhesive.

Handling precautions

- For industrial use only.
- Use and keep out of reach of children.
- Avoid contact with skin and eyes.
- In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- After contact with skin, wash immediately with plenty of soap and water.
- Keep away from sources of ignition No smoking.
- Do not breathe fumes.
- Confirm beforehand that the use or application is appropriate and that there are no adverse effects to substrates.
- This material and its container must be disposed of as hazardous waste.
- Refer to the product MSDS for further details.

Storage

• Keep the container tightly sealed and store in a dry cool place avoiding direct sunlight.

Packaging

• 420mL aerosol.

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